

EU07605 | HAPPY SKIN

Feel good & well aging concept - Inside & Out



YUKA friendly**

out of preservatives, perfume and dye

BIODEG. BIODEGRADABILITY

Α	Aqua/Water	Up to 100%
	Glycerin	2.00%
	SEPIMAX ZEN™	0.75%
	Sodium Hydroxide 6%	0.03%
	ORAMIX™ CG 110	0.40%
В	MONTANOV™ 202	3.00%
	LANOL P	1.00%
	EMOGREEN™ L15	4.00%
	EMOGREEN™ L19	4.00%
	KARITE OR**	1.00%
	Organic Deodorized Sweet Almond Oil**	1.00%
	Oll^^ TIMECODE™	1.00%
C	CERAMOSIDES™ HP	0.20%
	Tocopherol	0.20%
D	Sodium Benzoate - Potassium Sorbate	1.00%
	Parfum/Fragrance	0.15%
	C.I. 17200 (solution at 1%)	0.15%
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Pink foamy emulsion / Challenge test: Criteria A / Packaging: Jar pH: 5.5 / STABILITY: M1 at RT. 45°C

FORMULATION ADVICES / Laboratory scale - 300g - Silverson Rotor stator

Weigh and heat phase B at 85°C, (TIMECODE™ remains dispersed since its melting point is 92° C). Weigh phase A except for SEPIMAX ZEN™ in a large beaker and heat to 80°C. Put it under rotor-stator. Add SEPIMAX ZEN™ and start to stir during 2 min at 3000 rpm. Maintain the beaker in a hot water bath. In parallel, add phase C in melted phase B. Mix a little bit with the spatula. Maintain in the hot water bath. Remove beakers from hot water bath. Add phase (B+C) into A and homogenize with rotor-stator until obtention of an homogeneous cream (4 to 6 min at 4000 rpm - incorporating the maximum content of air). Cool down under anchor at 100 rpm for 10 min. Add one by one phase D ingredients under rotor-stator (4000 rpm). A thick pink formula with small air bubbles is obtained. Wait for 24h to 48h to get the final bubble size.

Happy Skin is a new well-aging experience addressing skin & mind through emotion. Its efficacy is potentialized by a face cream and nutritive gummies for a global inside & out routine.

A holistic approach of beauty!

CERAMOSIDES™ HP protects the skin from the loss of elasticity. (Glycosphingolipids & Glycolipids)

It is an original combination (patented) of natural CERAMIDES and OMEGAs.

It is combined to **TIMECODE™**, the best ally against inflamm'aging, which targets the aging key markers. (Palmitoyl Glycine)

Lifted and firmed up, the skin reveals a new radiance!

ORAMIXTM CG 110 creates air bubbles. (Caprylyl / Capryl Glucoside)

SEPIMAX ZEN™ allows air bubbles stabilization to create this foam texture thanks to its suspension properties. (Polyacrylate Crosspolymer-6) It is a high performance oil stabilizer and thickener.

LANOL P also supports the foamy emulsion stability. (Glycol Palmitate)

MONTANOV™ 202 creates this airy emulsion but also supports the skin moisturization over time by promoting liquid crystals. (Arachidyl Alcohol and Behenyl Alcohol and Arachidyl Glucoside)

It is a glucolipid emulsifier derived from vegetable origin.

EMOGREEN™ L15 & EMOGREEN™ L19 are combined to optimize the application playtime while leaving a soft and powdery skin feel. (C15-19 Alkanes)

Plant-based & biodegradable alternatives to silicone oils.

ADDITIONAL INGREDIENTS: Butyrosmerum Parkii Butter - KARITE OR** (SOPHIM) / Prunus Amigdalus Dulcis Oil - Organic Deodorized Sweet Almond Olf** (SOPHIM) / Tocopheron - ALPHA TOCOPHEROL (BASP) / Sodium Benzoate Potassium Sorbate - EUXPK K712, (SCHULKE AND MA/R) / Parfurn/Fragrance: Delice de Figue - (TECHNICOFLOR) / C.I 17200 (solution at 1%) SENSIENT

** Sophim's product distributed by SEPPIC Inc. in NA

For a Global Beauty routine, combine Happy Skin face care with nutritive gummies containing **CERAMOSIDES™** (nutrition grade)



A formula related to **BEAUTY TRILOGY** concept.

More informations available on **seppic.com**





^{*} Data provide from OECD tests, OSAR calculations, products SDS and literature **checked on 10.02.2020