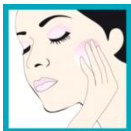


**Stick**


The combination of different waxes and light emollients such as Emogreen L15 and Dub Zenoat provide a nice emollient skin feel in stick form application for ease of carrying.

### Formula

A	<b>Argan Butter**</b>	5.0%
	<b>VEGELINE 65**</b>	2.0%
	<b>PHYTOWAX® OLIVE 14L48**</b>	7.5%
	<b>PHYTOWAX® OLIVE 12L44**</b>	12.0%
	Beeswax	15.5%
	<b>Dub Shorea T*</b>	25.0%
	Tahiti Monoi Oil	15.0%
	<b>DUB ZENOAT®</b>	7.0%
	<b>SEPIlift™ DPHP</b>	1.0%
	<b>SEA STARWORT OIL</b>	1.0%
	<b>NATIVE ESSENCE</b>	1.0%
	<b>EMOGREEN™ L15</b>	8.0%
B	Green Apple Fragrance	0.5%

\* Stearinerie Dubois's products and \*\* Sophim's products distributed in the US by SEPPIC Inc.

### Procedure

**300 grams batch: Overhead mixer**

Combine phase A and heat to 75C with slow mixing. When everything is melted, cool to 55C and add phase B and mix well. Pour into mold at around 55 - 52C.

### Characteristics

Appearance	Solid stick
pH	N/A
Viscosity 1M at RT	N/A
Viscosity 1M at 45°C	N/A
Viscosity recovery at RT (after 1M at 45°C)	N/A
Stability*	Passed 3 months at 45C & RT; 3 F/T Cycles


**US20088:201711**

#### SEA STARWORT OIL

*Caprylic/Capric Triglyceride & Aster Maritima/Tripolium Extract*

Oily protecting and repairing active to regulate skin's blood micro circulation and to reduce the redness of the skin (in vitro and in vivo studies)

#### Native Essence

*Caprylic/Capric Triglyceride & Crithmum Maritimum Extract*

It is a sea fennel oil extract that restores hydrolipidic barrier, detoxifies asphyxiated skin and protects blood vessel membranes.

#### Sepilift DPHP

*Dipalmitoyl Hydroxyproline*

Plant-derived hydroxyproline "Lipovector". An anti-wrinkle ingredient, it moisturizes the skin and reduces the appearance of visible signs of aging (effectiveness proven in vivo). SEPIlift™ DPHP firms skin tissues by stimulating the contraction of the collagen fibers. It protects dermal fibers from enzymatic lysis and exerts an anti-free radical action. SEPIlift™ DPHP has intrinsic emulsifying properties and also gives the emulsion a specific feel. Ecocert and Natrue approved.

#### Emogreen™ L15

*C15-19 Alkane (Renewable)*

Emogreen™ L15 is a high purity, light skin feel emollient made from natural ingredients. It gives silicone like skin feel.

### Other raw materials...

Argan Butter\*\*: Argania Spinosa Kernel Oil (and) Hydrogenated Vegetable Oil (Sophim)  
 Ricinus Communis (Castor) Seed Oil (and) Hydrogenated Castor Oil (and) Copernicia Cerifera (Carnauba) Wax: Vegeline 65\*\* (Sophim)  
 Hydrogenated Olive Oil Myristyl Esters: Phytowax® Olive 14L48\*\* (Sophim)  
 Hydrogenated Olive Oil Lauryl Esters: Phytowax® Olive 12L44\*\* (Sophim)  
 Shorea Robusta Seed Butter: Dub Shorea T\* (Dubois)  
 Tahiti Monoi Oil (Sophim)  
 Beeswax: White Beeswax (Strahl & Pitsch)  
 Propanediol Dicaprylate: Dub Zenoat (Dubois)