



Oil in Water Light Lotion

Low Cost

	O/W Emulsion		
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MONTANOV[™] 202 is a natural emulsifier that provides Liquid Crystal system ideal to fight against drying skin and stabilizes emulsions.

EMOSMART[™] V21 provides emollience and suppleness to the skin.

SEPINOV[™] EMT 10 and SOLAGUM [™] AX

thickening, stabilizing emulsions and bring a "satin" feel to skin.



US20095-1804

Formula			
A	Water Glycerin	82.4% 5.0%	
В	Montanov™ 202 Emosmart™ V21 DUB GMS* DUB PO*	0.5% 5.0% 3.0% 2.0%	
С	Sepinov™ EMT 10 Solagum™ AX Phenoxyethanol and Ethylhexylglycerin	0.7% 0.3% 1.0%	
D	Fragrance	0.1%	

Procedure

300 gram batch - Homogenizer & Overhead mixer

Combine phase A and heat to 85°C. Combine phase B and heat to 85°C. When phase B is completely melted, add phase C one by one to phase B and mix well. Once both phases A and BC are at 85°C, combine them together and homogenize at 4,000 RPM for 4 minutes. Cool down the batch with low shear mixing at 100 RPM to 40°C and then add phase C then continue to cool to ambient temperature.

·	Characteristics		
Appearance pH	White Smooth Cream 5.3		
Viscosity 1M at RT	41,397 cps Brookfield LV 96 @ 6 rpm		
Viscosity 1M at 45°C	24,890 cps Brookfield LV 96 @ 6 rpm		
Viscosity recovery at RT (after 1M at 45°C)	49,800 cps Brookfield LV 96 @ 6 rpm		

Passed Freeze/Thaw 3 Cycle -5/40°C and 3 month at 45°C and RT

Raw materials from SEPPIC

Natural glucolipid emulsifier derived from vegetable origin that provide Liquid Crystal system. It plays a role in maintaining skin moisturization over time and stabilization of emulsions. Thanks to liquid crystals which contain water, MONTANOV™ 202 helps to keep skin moisturized. Ecocert and Natrue approved.

EMOSMART[™] V21 is a high-purity, non polar and biodegradable emollient. It shows an excellent compatibility with all types of oils. It allows to obtain fresh textures with a soft finish and matt veil. Inert and stable, it can be used in all types of applications, even in extreme conditions (pH, oxidizing/reducing media...).

SEPINOV[™] EMT 10

Powder polymer «2-in-1», thickening in a wide pH range (3-12). ready to use, with an excellent stabilizing properties at low level and in presence of a high % of oily phase. Sensory profile: "satin" touch, fresh. alide-on.

Acacia Senegal Gum & Xanthan Gum

Rheology Modifier-The benefits of the xanthan without the drawbacks, nice film forming properties. Make translucent gels with suspendable properties

Other raw materials

* Glyceryl Stearate: DUB GMS (S. DUBOIS)

* Ethylhexyl Palmitate:Dub PO (S.DUBOIS) Phenoxyethanol and Ethylhexylglycerin: Euxyl PE 9010 (Schülke Inc.) Glycerin (Natural Sourcing) Fragrance Red Velvet (Givaudan)

*Distributed by Seppic Inc. in the USA

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Stability*



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